





Picture from our pilgrimage to the Oratory of St. Joseph in Montreal, Quebec. St. Joseph is a patron of LUCE. We carried our customers and their intentions with us to this place of prayer. "ITE AD JOSEPH" "Gato JOSEPH"

ons customize policies

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BEAT THE ONE-YEAR

ORDER BEFORE AUGUST 2015, to **BEAT THE** ONE-YEAR WAITLIST.

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ENLIGHTENING THE WORLD THROUGH THE BEAUTY & EXCELLENCE OF HAND CRAFTED LEATHER GOODS.

All of our products are hand crafted in Ann Arbor, Michigan.



la technique MAKES YOUR ORDER

completely unique

techiniques | collections | customize | policies



TOOLING

LUCE specializes in the technique of tooling leather. Tooling is a labor intensive way of carving leather and hammering impressions into it. It is this hand tooling that adds deep character and uniqueness to each piece. Tooling gives the image dimension on the flat piece of leather. This very manual techique takes time to acheive well and time to master. Out of respect for the workers and their hands, the hours devoted to hand tooling is limited to no more than seven hours each week.



STAINING

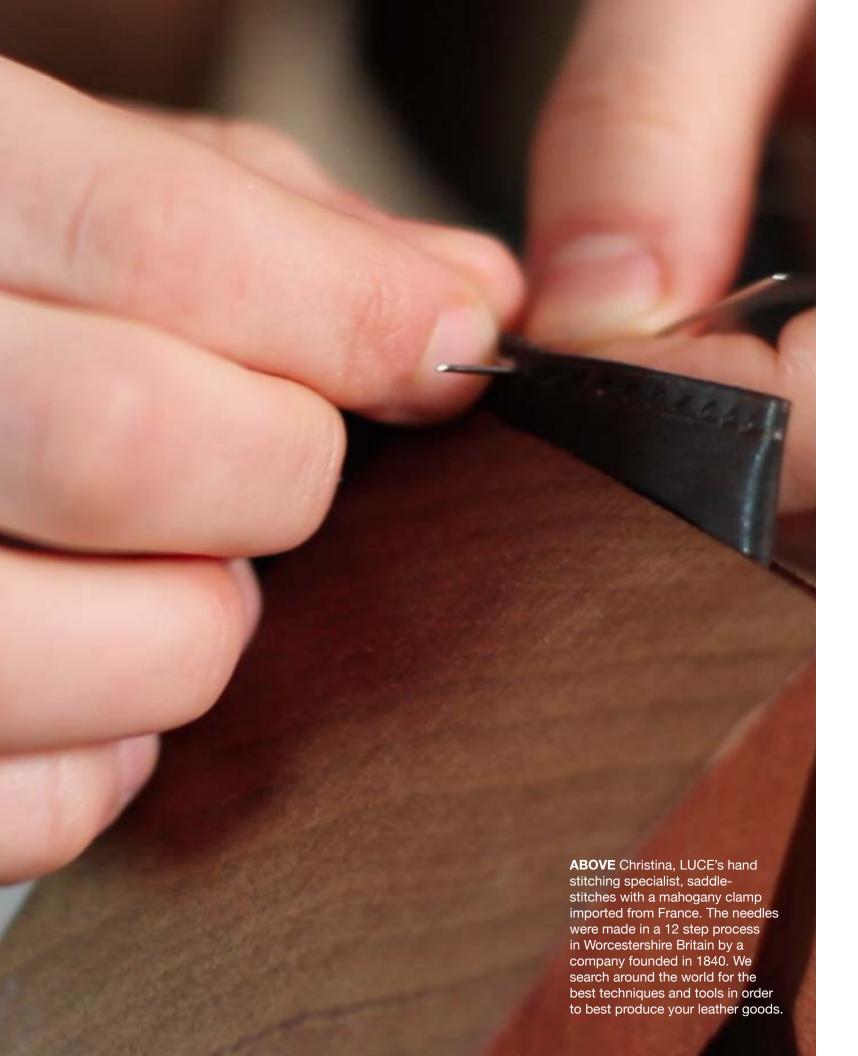
After the leather is hand-tooled, it is stained. This process can take a half-hour to 25 hours.

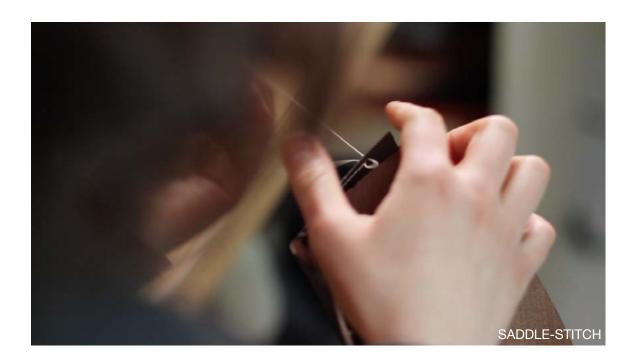
Being a self-taught leather artisan, arriving at this point of leather staining and painting has taken years of experience and experimentation. Layer upon layer of stain is applied. After the leather is stained, the leather is sealed with a waterproofing finish.

This more daring experimentation with stains came thanks to my experience in the monastery. There, I became courageous enough to start tooling and staining people and intricate paintings into leather.

Though it still took another a year of experiementing with the stains, a breakthrough happened in the Spring of 2014. Now, grace a Dieu, these images are real works of art.







MACHINE STITCH

We offer two sewing options: machine stitched or saddle-stitch. For machine stitched items, we use an industrial nylon thread and sewing machine so that it may last for years to come. The machine stitch is your best choice if you want the lowest list price.

SADDLE-STITCH

At LUCE, we also offer the "saddle stitch," which is the longest lasting time-tested stitch. (In France, there are still purses around from the mid1800s that are intact. They were stitched with the saddle stitch.) This equestrian stitch can only be done by hand because the threads pass consistently over each other. If the thread starts to fray from wear-and-tear, unlike machine stitch which can quickly unravel completely, the saddle-stitch's crossed stitches hold the thread, preventing it from raveling.

Though the saddle-stitch quadruples the production costs, it can be worth the extra cost. We use the same saddle stitch technique as the top high-end luxury leather designers, and we do not cut corners with the thread. We import the same high quality linen thread from France to try to give you the best result for your investment. (NOTE: Machine stitching must be used on all zippers.)

les collections

FIDELITY + ICON+ HERITAGE

FIDELTTY COLLECTION

The images of this Collection come from the 12th century Ingeborg Psalter and the Benedictine Sisters at the Abbaye Notre Dame de Fidelite in Jouques, France. The Sisters are known for their beautiful artwork and cards, which is available for purchase online. www. abbayedejouques.org

In our FIDELITY Collection, we have redesigned their various images for leather. Some colors are customizable. For example, the image on the right has a golden background, while the original is a denium blue.



FIDELITY COLLECTION

CRUCIFIXION

"Standing by the foot of the Cross were his mother...and the disciple whom He loved."

John 19

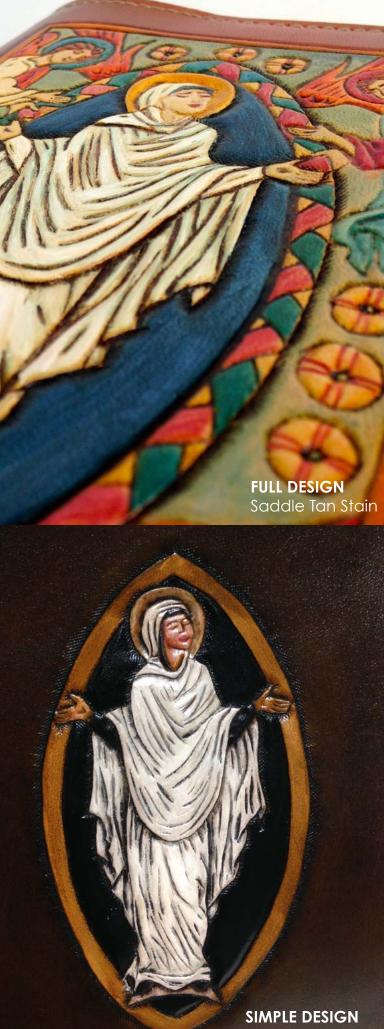
PENTECOST

"All these devoted themselves with one accord to prayer, together with some women, and Mary the mother of Jesus, and his btohers." Acts 1









Dark Brown Stain

FIDELITY COLLECTION

OUR LADY OF THE ANGELS

This image comes from a postcard that I found in France and loved. Again, referencing the 12th century Ingeborg Psalter, this image of "Our Lady of the Angels" remains timeless.

This design is available in two styles:

1. FULL DESIGN 2. SIMPLE DESIGN

HERRICALECTION





 $\left(\right)$

ur HERITAGE COLLECTION pays homage to the family because LUCE values family as much as you do. We strive to make products that last, with the hope that you

can pass them down from generation to generation. LUCE invites you to buy a bag not just for you, but one you can pass down to your granddaughter. In this collection, we hand carve & hand tool your family crest or monogram into leather. *Viva la famille!*

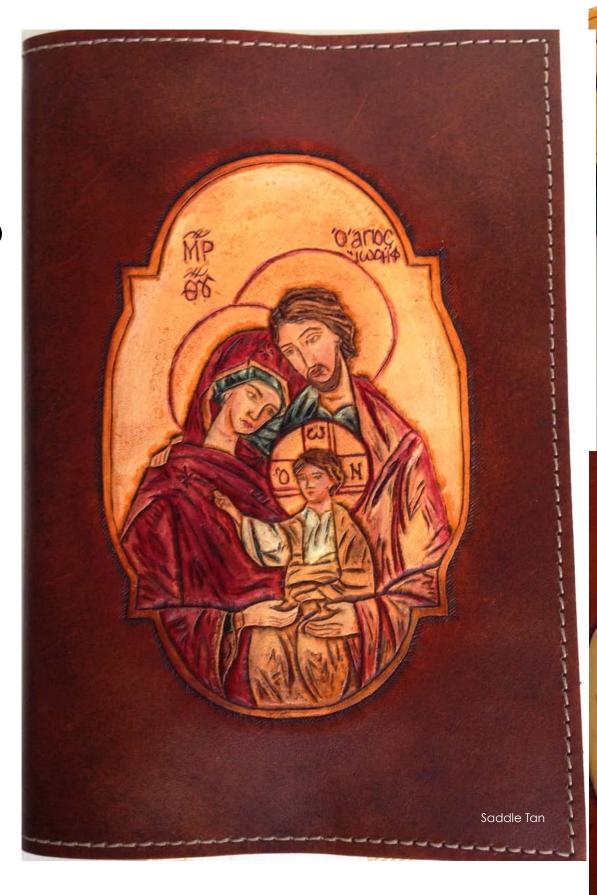


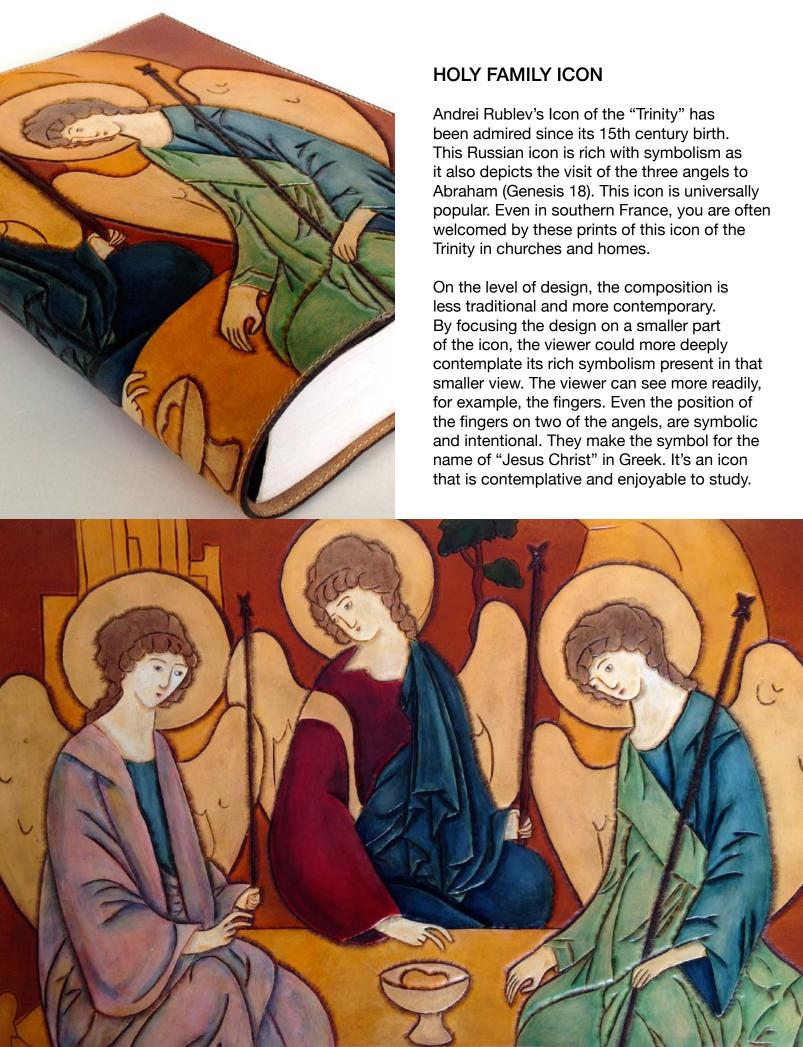


ICONS& IMAGES

HOLY FAMILY ICON

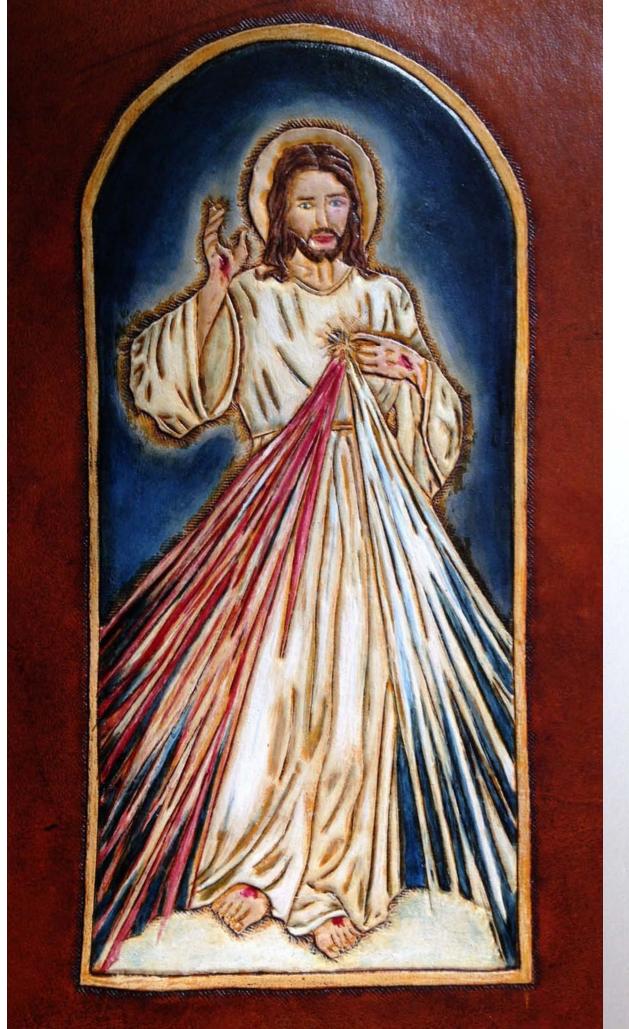
This is a Romanian icon of the Holy Family: Jesus, the Virgin Mary, and St. Joseph. Icons are full of meaning. For example here, their unity is shown in the triangular formation of their hands. Joseph is dressed in blue, which symbolizes fatherhood which is received from Heaven. Need a wedding present? This makes a great heirloom family Bible cover.

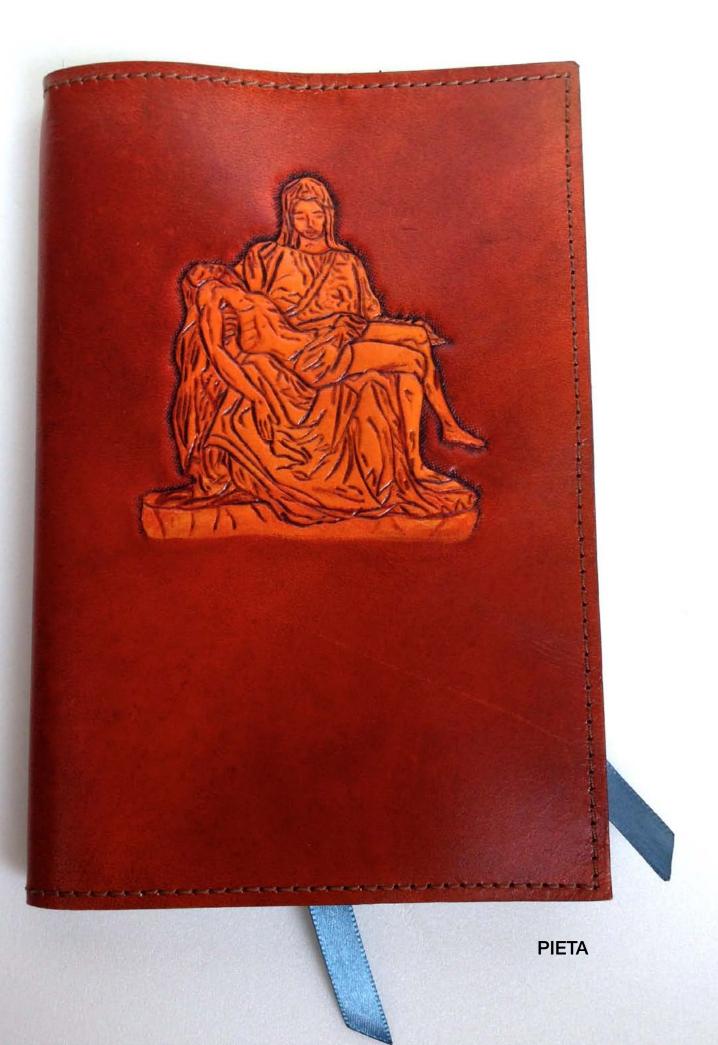


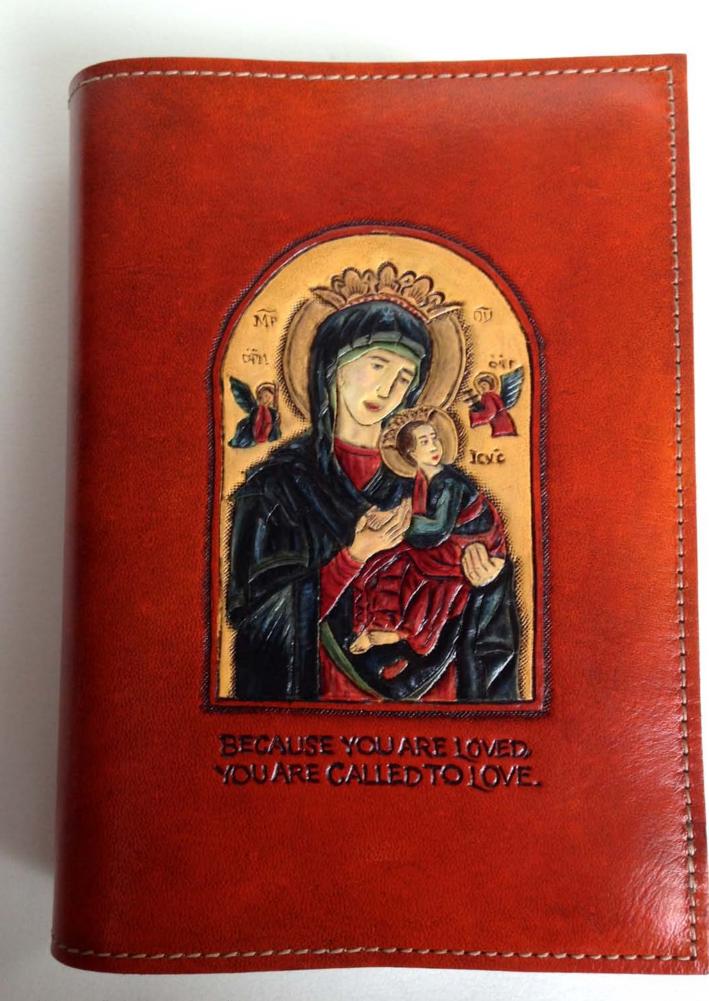


ICONS& IMAGES

DIVINE MERCY









OUR LADY OF PERPETUAL HELP

Far Left (NOTE: script is not part of the icon, but an additonal \$45)

OUR LADY OF GUATELUPE

Left (NOTE: embossed name is not part of the icon, but an additonal \$20 customization fee)



DESIGNS

LUCE DESIGNS

MOTHER TERESA

This design is inspired by Blessed Teresa of Calcutta and the habit of the Missionaries of Charity. The habit of the Missionaries of Charity consist of a blue striped sari over a white habit. Blue is for the Virgin Mary. * white-wash stain

LA FLEUR ROUGE

The Chinese Plum Blossom is greatly loved in China. Snow acts as its leaves. It vibrantly blooms on the coldest and darkest days in winter. This flower brings light and joy on these days.

This Chinese Plum Blossom is designed in remembrance of the Church in China and persecuted Christians.





AVE MARIA

This symbol features a hand tooled "M" for "Maria." Discretely behind the "M" hides an "A" for "Ave." Designed in 2013.

JPII SHIELD

We simplified the papal seal to just the shield.

TOTUS TUUS

Saint John Paul II's Coat of Arms here is simplified to highlight the Cross & Mary's presence."Totus Tuus" comes from John Paul II's often repeated Latin prayer, "Totus Tuus, Maria., or" "Totally Yours, Mary."

JPII SEAL

Saint John Paul II's papal seal Saint John Paul II's Coat of Arms highlights the Cross central mystery of Christianity: the Redemption. Here, the focus is on the Cross & Mary's presence at the cross and her participation in the Redemption.









2-3 oz Tooling Leather Multi-Color in Claude Stain III

LUCE DESIGNS

FIAT LUX

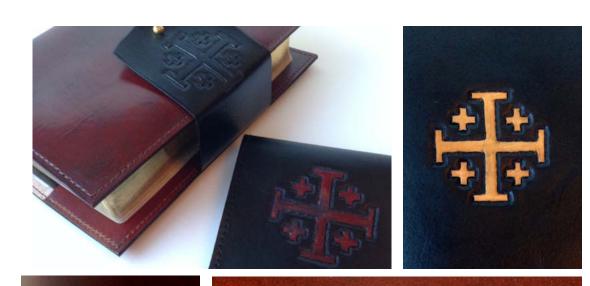
"Let there be light," or "Fiat Lux," as Genesis 1:3 asserts in Latin. This original design is inspired by the light of Christ.

St John tell us, "...the light shines in the darkness; and the darkness grasped it not," John 1:5. Since Christ is the light, we, His disciples, are called to talk in His light and radiate His light in the darkness of the world. The way in which we give His light to the world is through the truth and love.

Its form is an abstraction of a flame. This flame, which gives light, is the burning flame of love. The intential contrast in color between the flame and the rest of the body enhances this point of light overcoming darkness.

SYNBOLS

JERUSALEM CROSS



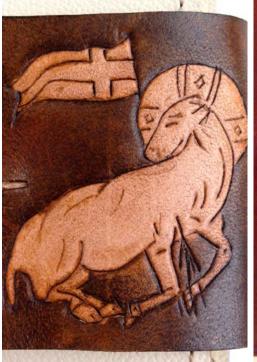
AMDG











SYMBOLS



Two-Tone: Dark Brown, with Natural HIghlight





SACRED HEART

IHS

LAMB

CLADDAGH

SEALS









SEALS

Custom design a leather cover with the crest of your diocese, religious order, or even your family crest.

Any copywrited logo or seal will not be used without proper permissions needed.

This makes a great gift for a seminarian, priest, or bishop.

(ABOVE) Seal of the Archdioceseof Galveston-Houston4 oz. Euro Bend ToolingLeather in Dark Brown



customize

make it your very own

LEATHER

LUCE's custom covers are made of vegetable tanned tooling leather. Tanning is the chemial process in which the tannin is added to the hide fiber. This process permits leather to dry & remain flexible.

Vegetables tanning is the "old-fashion" tanning method, but is considered now to be "speciality tanning." A 100 years ago, this process required a year for each hide. Now, the process takes 1-3 months. Vegetable tannin uses nuts, tree bark, leaves, and other organic materials. The result is a leather which can be molded andcarved while maintaning a firmness.



Specify which veg tan tooling leather option you would like:

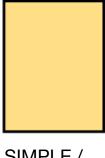
+ 2-3 oz. LEATHER \$

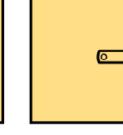
This leather generally comes from South America. Its thinness makes it ideal for Magnifcat covers and other smaller leather products.

+ 4 oz. EURO BEND \$\$\$

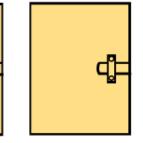
This Premium Grade European Single Bend Tooling leather is a Scandinavian cowhide. Being tanned by one of the oldest continuously operating tanneries in Europe, this leather is expensive. Its thickness leaves much deeper impressions. It is ideal for Breviary covers with zippers or large Bibles.

FORMATS

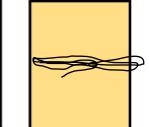




BELT*





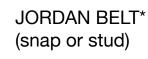


WRAP

SIMPLE / or ZIPPER

DOMINIC CLAIRE BELT

THERESE **CLOSURE***



CLOSURE COSTS

Includes timely labor cost & hardware

ZIPPER	+ \$110
DOMINIC BELT solid brass snap	+ \$15
CLAIRE BELT	+ \$20
THERESE CLOSURE solid brass snap or solid brass stud	+ \$20
WRAP	+ \$7
JORDAN BELT solid brass snap or solid brass stud	+ \$30

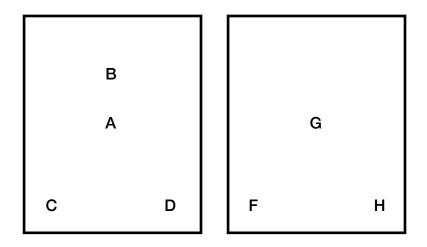
IMAGE PLACEMENT

Below are the various places we can place your image. Tell us where you would like your image by referencing the letter.

For the JORDAN BELT: images may be placed on the belt, as pictured above.

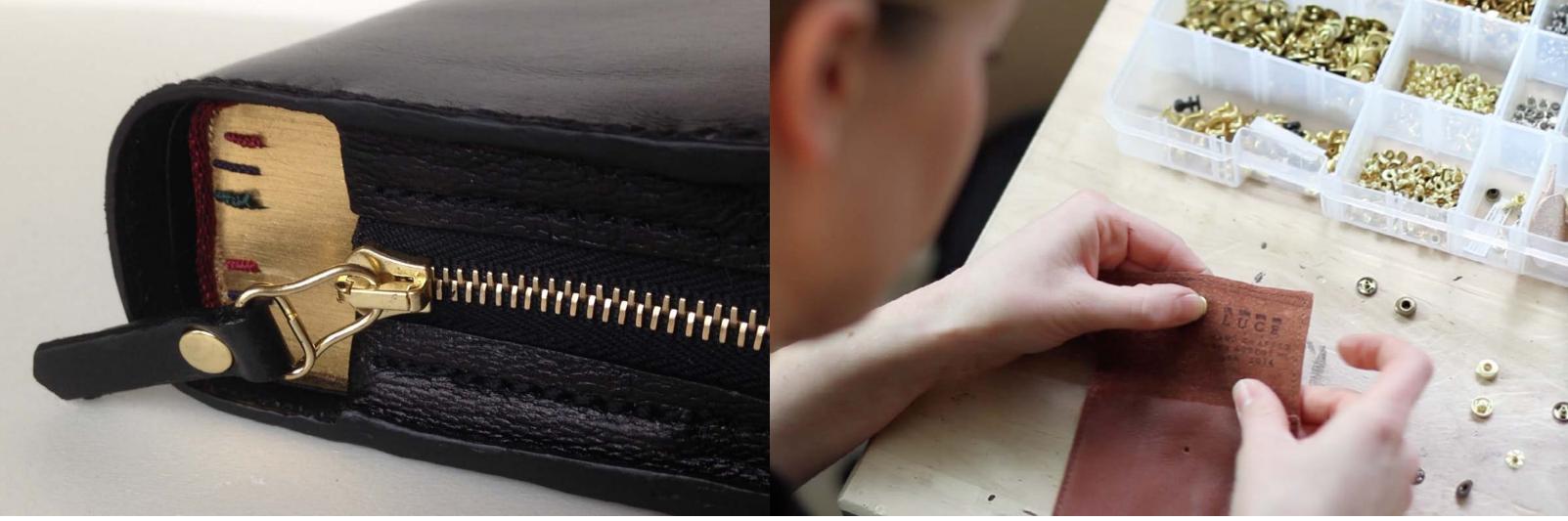
* For the DOMINIC BELT, THERESE CLOSURE, JORDAN BELT: If we do not have your book, you may need to send it to the studio for the belt fitting.





FRONT

BACK



ZIPPERS

Our imported brass RiRi zippers are designed in Switzerland and handmade in a small town in Italy. RiRi zippers are world-renown for high-quality and used by luxury handbag designers.

Covers with zippers are only made for the standard size 4-Volume Liturgy of the Hours set.

BLACK (Above) Tape: black Teeth: polished

brass finish

DARK BROWN Tape: brown Teeth: antique brass finish

TAN Tape: tan Teeth: silver finish





SNAP

Our snaps are made of solid brass in Northeast America. Please select one of the finishes.



ANTIQUE BRASS

BRASS

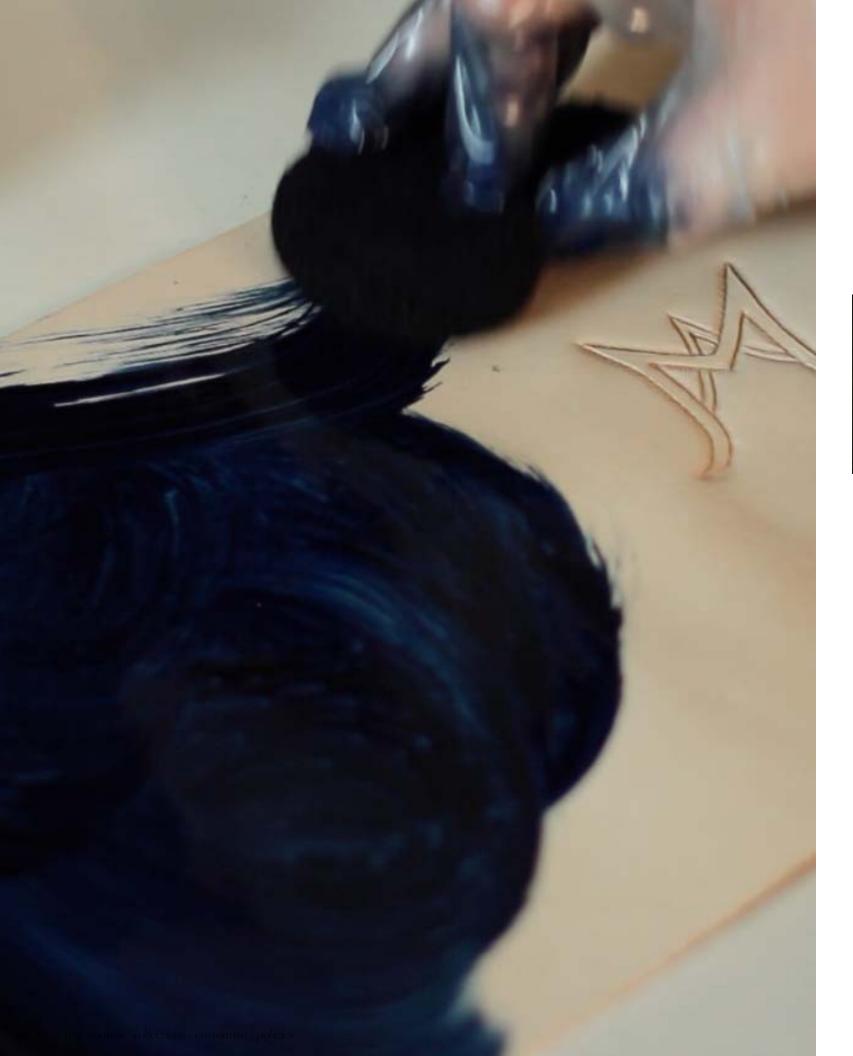
NICKEL

WRAP

Our cord is made of genuine suede. For the wrap closure, please select a color.

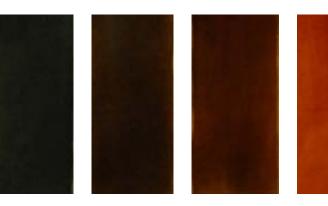


RED PINK ORANGE CREAM BROWN LIGHT TURQOUISE BLUE



STAIN

colors or other specific details, please specify them when you place your order.



BLACK DARK BROWN

MED BROWN









TWO-TONE \$\$-\$\$\$ Two colors. The price is relative to the difficulty and time required. Some two-tone staining can take 30 minutes, others can take two hours.

Select from the variety of stains offered. You may specify the body color. If you would like accent











TAN

BLUE

CLAUDE CLAUDE CLAUDE BROWN 1 BROWN 2 BROWN 3







MULTI-COLOR STAIN \$\$\$ Full coloring.

MREAD

MACHINE STITCHED \$

Industrial nylon thread, sewn on BLACK an industrial sewing machine **OFF-WHITE** WHITE RED ORANGE NAVY BLUE BLUE **TURQUOISE**

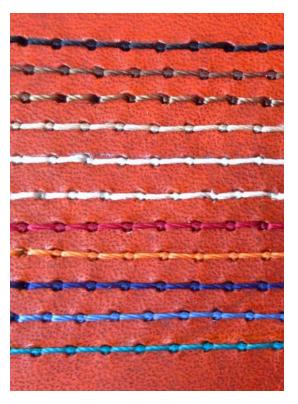
HAND STITCHED

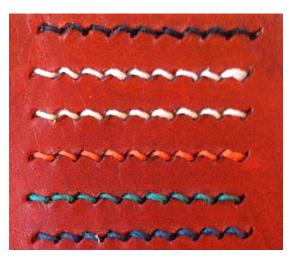
We import the same durable French Linen Thread used by luxury handbag makers. Our selected thread company has skillfully mastered the French "Savoir-Faire" since 1847. The strands are double twisted. Then, it is moistened and retwisted. Moistening the linen fibers keep it from distorting while giving it a greater strength. This thread is about 10x more expensive than standard linen thread.

DARK BROWN MED BROWN KHAKI (DEFAULT)

\$\$\$

BLACK WHITE NATURAL ORANGE TEAL BLUE







traditional time-tested method of finishing our edges by meliting down the fibers with wax.









FINISHED EDGES

Finished edges make all the difference. It is this last detail that is rather arduous and timely. The images to the left only show some on the steps of the process. Then, these steps have to be repeated five times to ten times over to achieve the proper finished edge.

Please choose from our selection which color you would like for your passport holder.





DARK BROWN

BLACK





ORANGE

policies

PRACTICES HANDWRITTEN NOTES



Ax seal? Personal handwritten note? We love them too! No matter the price point, LUCE wants to thank you with a little

note. For custom orders, we even finish them with a wax seal. At LUCE, we strive to treat our customers and our artisans with dignity and respect. Our buyers are people; our artisans are people. We do not treat either as a number, but as a person.

For our customers, we believe this little act lets you know how much we thought of you as we made your very own LUCE original. Also with a note from the artisan, you know the source of this unique hand crafted piece of art: a human person, not a machine.

For our artisans, not only does a note give closure to a work they put their heart into; but also, it helps us remember the finality of our work: you! You're not a number to us. You're a person - a person who holds an intention behind your order with us.

PACK AGING

Given the natural leather we use, LUCE labels packages with cotton canvas stickers. We enclose each leather item in a cellophane bag to best safe-guard the item in shipping.

UNITED STATES

LUCE generally uses USPS shipping. Shipping prices vary on the size of the goods and insurance costs.

USPS PRIORITY SHIPPING

includes tracking & \$	50 insurance
Small Box	\$6.50
Envelopes	\$6.50
Medium Box	\$9.00

Additional insurance available add \$1 for every \$100 value

USPS EXPRESS SHIPPING

We can send a package via Express mail, for the current Express shipping rate.

INTERNATIONAL

LUCE sells and ships merchandise via United States Postal Service (USPS) to:

AUSTRALIA CANADA FRANCE GERMANY IRELAND NEW ZEALAND NETHERLANDS UNITED KINGDOM

INTERNATIONAL

PRIORITY SHIPPING

5-10 days, unless held in customs NO TRACKING. \$50 insurance, more insurance available for increased cost

Small Box	\$18.00
Envelop	\$18.00

Includes tracking + \$50 insurance Medium Box

FLAT RATE PRIORITY SHIPPING

5-10 days, unless held in customs NO TRACKING. \$50 insurance, more insurance available for increased cost

•	
Small Box	\$26.00
Envelop	\$26.00

Includes tracking + \$50 insurance Medium Box \$48.00

REGISTERED MAIL

2-3 weeks, unless held in customs TRACKING. \$50 insurance, more insurance available for increased cost

Small Box \$18.00

EXPRESS SHIPPING

2-3 days, unless held in customs TRACKING. \$50 insurance, more insurance available for slightly increased cost

Envelop

\$46.00





POLICIES

CUSTOM ORDER FEE

READY-MADE PRODUCTS All custom orders start with an intial custom order Orders cannot be cancelled after the item is fee of \$50. shipped. A refund or exchange is then available with the first 30 days after purchase. No returns or exchanges on used items.

DISCLAIMER

LUCE does the best to color match on the computer every item to the actual leather item. Sometimes the color of the leather and tooled images appear differently on various computer screens.

PAYMENT

Invoices may be paid via:

- Check
- PayPal*
- Square-Up* (Mastercard, Visa, etc.)

* Additional service fees are added to the customer's invoice.

READY-MADE PRODUCTS

Payment is taken at the moment of purchase. No items will be sent without a payment for the item, tax, and the shipping.

CUSTOM ORDERS

LUCE will not start work on the custom order until the payment is received in full. No items will be sent without a payment for the item, tax, and the shipping.

REFUNDS & EXCHANGES

CUSTOM ORDERS All sales are final. No refunds on custom orders.

LIMITED WARRANTY

We strive to make items of quality that will last. We are attentive to detail and do our best to produce and inspect our products before selling them.

For an item over \$300: if a manufacturing defect arises within the first year of the purchase, LUCE will repair the defect.

LANGUAGES

LUCE can do business in English and French.